

Estimated C.H.I. Manufacturing Lead-Times

New Complete Door Orders Placed On or After (09/17/2026)

RESIDENTIAL SECTIONAL MODELS	NEW ORDER ESTIMATED LEAD-TIME*
2" Non-Insulated Pan	3 Weeks
2" Vinyl Back Insulated Pan	3 Weeks
2" Polystyrene Insulated Sandwich (Excludes Overlay & Accent Doors)	3 Weeks
2" Accent Woodtones Polystyrene Insulated Sandwich	3-4 Weeks
1.5" Polyurethane Insulated Sandwich	7 Weeks
2" Polyurethane Insulated Sandwich (Excludes 2290 Series, Overlay/Accent Doors)	7 Weeks
2" Polystyrene Recessed Panel Sandwich (2290 Series)	7 Weeks
2" Accent Woodtones Polyurethane Insulated Sandwich	7 Weeks
2700 Series Products	4 Weeks
Overlay Carriage Polystyrene Construction (5300/5400/5500 Series)	3 Weeks
Overlay Carriage Polyurethane Construction (5600/5602/5700/5800 Series)	6 Weeks
COMMERCIAL SECTIONAL MODELS	NEW ORDER ESTIMATED LEAD-TIME*
2" Rib Non-Insulated Pan	3 Weeks
2" Rib Insulated Pan	3 Weeks
2" Polystyrene Insulated Sandwich	3 Weeks
2" 3212 Series Polyurethane Insulated Sandwich	7 Weeks
1.5" Polyurethane Insulated Sandwich	7 Weeks
2" Polyurethane Insulated Sandwich (Excludes 3212, Overlay, & Accent Doors)	7 Weeks
3" Polyurethane Insulated Sandwich	7 Weeks
FULL-VIEW ALUMINUM MODELS	NEW ORDER ESTIMATED LEAD-TIME*
Anodized Full-View Aluminum	2 Weeks
Powder Coat / Specialty Glass Full-View Aluminum	3 Weeks (Consult factory for Woodgrain Full-View panels)
Additional Common Lead-Time Items:	
Pass Through Doors	Consult Factory
Powder Coating: Sectional, Track and Hardware	+2 Weeks
Custom Powder Coating (After Custom Match Approval)	+2 Weeks
Specialty Glass: All Tempered, Low E, and Mirror Pane Reflective	+1 Week
Sectional Door with Full-View Section Included	Use Sectional Lead-Time if greater than Full-View Lead-Time
ROLLING STEEL MODELS	ESTIMATED LEAD-TIME*
Non-Insulated and Insulated Service Doors, Fire Doors, and Fire Shutters	3-4 Weeks
Additional Common Lead-Time Items for <u>Rolling Steel</u> Only:	
Powder Coating Rolling Steel Doors	+ 3 Weeks
Custom Powder Coating (After Custom Match Approval)	+ 3 Weeks

*General Notes to Dealer on reading this Lead-Time Matrix: Lead-times are from Order Cutoff to Truck Loading in Arthur, IL.
Delivery times will vary depending on transportation method and delivery location, accounting for incoming order rates.

09/17/2026